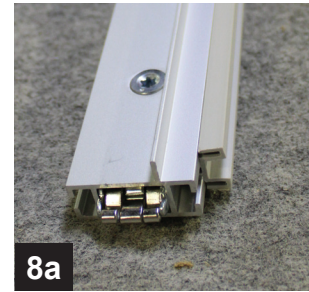
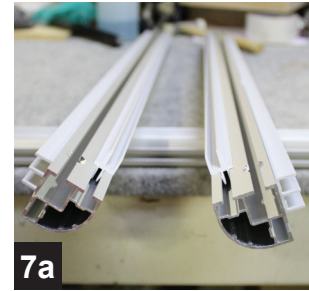
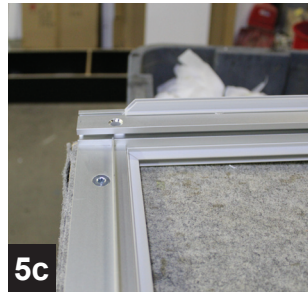
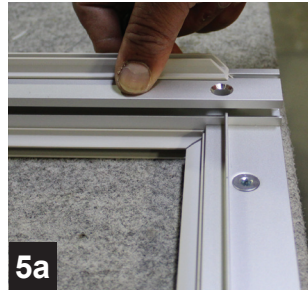
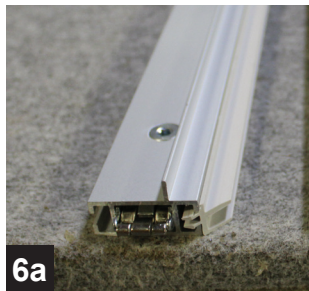
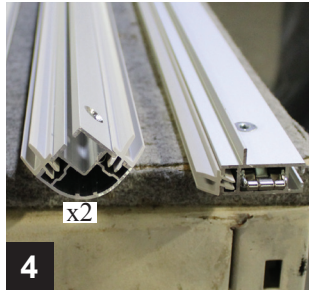
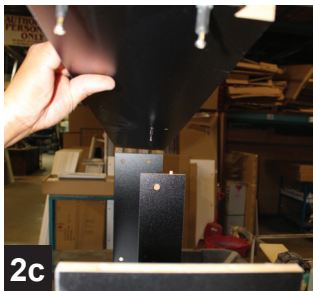
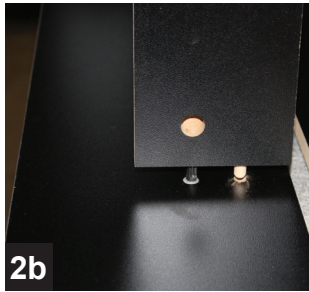
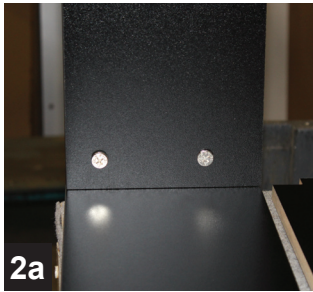
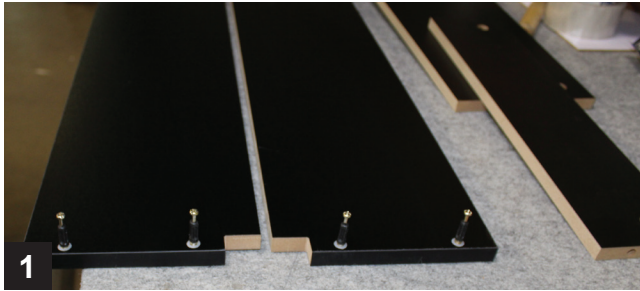


#230680

Premium Extra Vision Showcase

48" x 20" x 38 3/8"



Base

1. Thread the 8 cam pins into the white pre-inserted nuts.
2. Attach each side panel by securing the pins with 2 cam locks (2a). Attach the reinforcement panel by inserting one dowel and securing the pin with 1 cam lock (2b). Attach the top panel (2c) by inserting a dowel in the reinforcement panel and securing all pins with 5 cam locks.
3. Assemble each corner bracket by fastening with 6 metal joint screws.

Main

4. Locate the two 31 1/4" long curved front aluminum columns and the rectangular aluminum frame bar.
5. Connect the rectangular aluminum frame bar to an aluminum column (5a) and tightening the hex screw (5b). Repeat this process for the second column (5c).
6. Locate the 17 1/2" long bottom frame bar (6a). Place and secure by tightening the hex screw (6b). Repeat for other side.

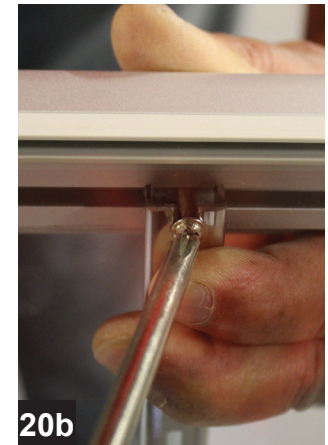
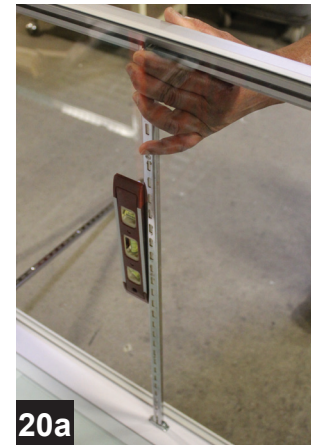
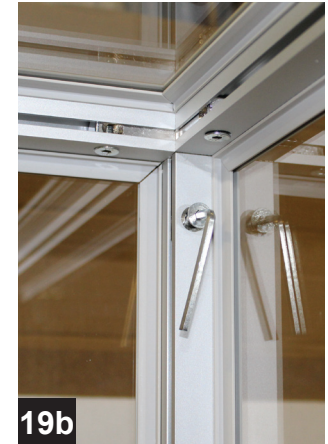
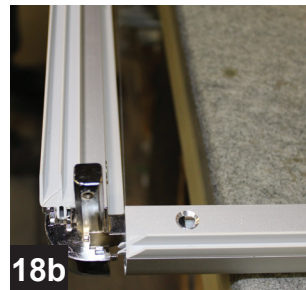
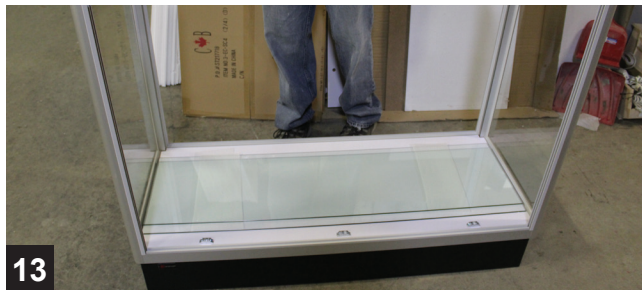
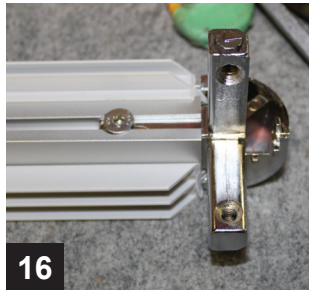
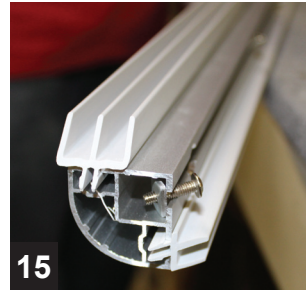
Main

7. Locate the 31 1/4" long curved back aluminum columns. Position the first (7b) and secure by tightening the hex screw. Repeat this process for the opposite side.
8. Locate the back rectangular aluminum frame bar (8a). Attach it by securing the two hex screws.
9. Place the frame assembly onto the base.

#230680

Premium Extra Vision Showcase

48" x 20" x 38 3/8"



Main

10. From the interior of the base; use the self-drilling screws to fasten the assembly together. Position the screws approx. 1/4" from the edge.

11. Screw in the rail attachments into the pre-drilled holes on the bottom board.

12. Place the bottom board on the base.

13. Slide the front and side glass panels within the plastic insert channels. Lay the larger glass shelf on top of the bottom board, then the smaller glass shelf.

Main

14. Locate the 4 remaining aluminum frame bars.

15. Place 3 rail screws in the upper back frame bar for installing shelf bracket rail in step 20.

16. Connect a corner joint into each side of the upper back frame bar (16a). Place aside for now.

17. Use a corner joint to connect the upper front frame bar with a 17 1/2" upper side frame bar. Repeat on other side.

18. Slide glass through plastic insert channel (18a). Attach upper back frame bar to the assembly (18b).

Main

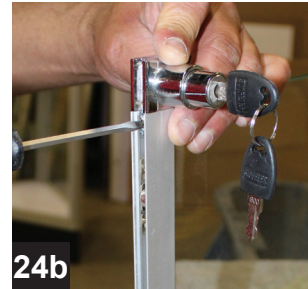
19. Rotate the top glass assembly in the upright position and place the corner joints into the aluminum frame columns. Affix the components together by tightening the 4 hex screws on the columns.

20. Place the shelf bracket rail in the base rail attachment (20a) and slide the rail screws to sit in the cut out at the top of the shelf bracket rail (20b). Check rail is level before securing by tightening screw.

#230680

Premium Extra Vision Showcase

48" x 20" x 38 3/8"



Doors

21. Unscrew the door hardware.

22. Screw the door hardware through the handle opening on the door.

23. Place the door panel with the lock hole on the interior track. Slide the panel into the upper plastic insert then set it down on the lower track.

Doors

24. The second door will have clearance on one side of the door track (24a). Insert the locking mechanism on that side and tighten the screw to secure in place (24b).

25. Place the door with the lock onto the exterior track.

Shelves

26. Press fit the plastic protectors onto the shelf brackets.

27. Install the shelf brackets by placing at the desired location, then loosen the nut to secure in place.